

ESSENTIAL R4242

FILM-TO-FILM LAMINATION PUD

R4242 can be formulated into a laminating adhesive which is specifically designed to be block resistant up to 70°C and maintain its flexibility and toughness below 0°C. It has a low activation temperature of 140°C. It also exhibits crystal clear clarity with peel strength up to 10N/cm.

KEY BENEFITS

- Excellent adhesion to flexible PVC
- Block resistance
- Low temperature flexibility
- Toughness

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TYPICAL PROPERTIES*

Appearance	Translucent White
pH	8.8
Solids, % by Weight	33.0
Viscosity, cps @ 25°C	< 100
Density, lbs/gal	8.6
% VOC	6.8
Acid Number	25
Freeze/Thaw Stability	Passes 3 cycles
Konig Hardness (secs)	113

*These values should not be interpreted as specifications.



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