SAFETY DATA SHEET

Section 1. Identification

Product Name/Code : R4100
Product description : Waterborne Polyurethane Dispersion
Other means of identification : Not available
Product type : Liquid

Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Polymer

Uses advised against
All uses other than those indicated on the product label and technical data sheet.

Supplier's details
Essential Polymers
28391 Essential Road
P.O. Box 12
Merton, WI  53089
Phone:  262-538-0091

Emergency telephone number (with hours of operation) : 800-843-6174 (24 Hours)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture : EYE IRRITATION - Category 2A

Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 34.4%
There is no toxicity data available for the polymer in this product, which is exempt and categorized in a low concern functional group under the EPA’s Toxic Substances Control Act (TSCA).

GHS label elements
Hazard pictograms : ⚠

Signal word : Warning
Hazard statements : Causes serious eye irritation.
Precautionary statements
General : Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.
Prevention : Wear eye or face protection. Wash hands thoroughly after handling.
Response : IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage : Not applicable
Disposal : Not applicable

Date of issue/Date of revision : 7/13/2020  Date of previous issue : 7/13/2020  Version : 0.03 1/10
Section 2. Hazards identification

Hazards not otherwise classified : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>%</th>
<th>CAS number</th>
</tr>
</thead>
<tbody>
<tr>
<td>N-methyl-2-pyrrolidone</td>
<td>≥10 - ≤25</td>
<td>872-50-4</td>
</tr>
</tbody>
</table>

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following: pain or irritation watering redness

Inhalation : No specific data.

Skin contact : No specific data.
Section 4. First aid measures

Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media: None known.

Specific hazards arising from the chemical

Hazardous thermal decomposition products: Decomposition products may include the following materials:
- carbon dioxide
- carbon monoxide
- nitrogen oxides

Special protective actions for fire-fighters: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Section 6. Accidental release measures

Large spill

Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

<table>
<thead>
<tr>
<th>Ingredient name</th>
<th>Exposure limits</th>
</tr>
</thead>
<tbody>
<tr>
<td>N-methyl-2-pyrrolidone</td>
<td>AIHA WEEL (United States, 7/2018). Absorbed through skin.</td>
</tr>
<tr>
<td></td>
<td>TWA: 10 ppm 8 hours.</td>
</tr>
</tbody>
</table>

Appropriate engineering controls

Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

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Section 8. Exposure controls/personal protection

**Hand protection**
Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

**Body protection**
Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Other skin protection**
Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection**
Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

**Appearance**

- **Physical state**: Liquid
- **Color**: Colorless to light yellow
- **Odor**: Amine-like
- **Odor threshold**: Not available
- **pH**: 7.5 to 8.5
- **Melting point**: 0°C (32°F)
- **Boiling point**: 100°C (212°F)
- **Flash point**: Closed cup: >93.334°C (>200°F)
- **Evaporation rate**: Not available
- **Flammability (solid, gas)**: Not available
- **Lower and upper explosive (flammable) limits**: Not available

- **Vapor pressure**: <4 kPa (<30 mm Hg) [room temperature]
- **Vapor density**: <1 [Air = 1]
- **Relative density**: 1.05 g/cm³
- **Solubility**: Not available
- **Partition coefficient: n-octanol/water**: Not available
- **Auto-ignition temperature**: Not available
- **Decomposition temperature**: Not available
- **Viscosity**: Not available
- **VOC content**: 2.7 lbs/gal

Section 10. Stability and reactivity

**Reactivity**
No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability**
The product is stable.

**Possibility of hazardous reactions**
Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid**
No specific data.
Section 10. Stability and reactivity

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Dose</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>N-methyl-2-pyrrolidone</td>
<td>LD50 Dermal</td>
<td>Rabbit</td>
<td>8 g/kg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>LD50 Oral</td>
<td>Rat</td>
<td>3914 mg/kg</td>
<td>-</td>
</tr>
</tbody>
</table>

Irritation/Corrosion

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Score</th>
<th>Exposure</th>
<th>Observation</th>
</tr>
</thead>
<tbody>
<tr>
<td>N-methyl-2-pyrrolidone</td>
<td>Eyes - Moderate</td>
<td>Rabbit</td>
<td>-</td>
<td>100 mg</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>irritant</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Sensitization
Not available.

Mutagenicity
Not available.

Carcinogenicity
Not available.

Reproductive toxicity
Not available.

Teratogenicity
Not available.

Specific target organ toxicity (single exposure)
Not available.

Specific target organ toxicity (repeated exposure)
Not available.

Aspiration hazard
Not available.

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Causes serious eye irritation.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
  pain or irritation
  watering
  redness
Inhalation : No specific data.
Skin contact : No specific data.
Section 11. Toxicological information

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure
- Potential immediate effects : Not available
- Potential delayed effects : Not available

Long term exposure
- Potential immediate effects : Not available
- Potential delayed effects : Not available

Potential chronic health effects
Not available.
- General : No known significant effects or critical hazards.
- Carcinogenicity : No known significant effects or critical hazards.
- Mutagenicity : No known significant effects or critical hazards.
- Teratogenicity : No known significant effects or critical hazards.
- Developmental effects : No known significant effects or critical hazards.
- Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

<table>
<thead>
<tr>
<th>Route</th>
<th>ATE value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oral</td>
<td>19161.1 mg/kg</td>
</tr>
</tbody>
</table>

Section 12. Ecological information

Toxicity

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>Result</th>
<th>Species</th>
<th>Exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>N-methyl-2-pyrrolidone</td>
<td>Acute LC50 1.23 ppm Fresh water Acute LC50 832 ppm Fresh water</td>
<td>Daphnia - Daphnia magna Fish - Lepomis macrochirus</td>
<td>48 hours 96 hours</td>
</tr>
</tbody>
</table>

Persistence and degradability
Not available.

Bioaccumulative potential

<table>
<thead>
<tr>
<th>Product/ingredient name</th>
<th>LogP_{ow}</th>
<th>BCF</th>
<th>Potential</th>
</tr>
</thead>
<tbody>
<tr>
<td>N-methyl-2-pyrrolidone</td>
<td>-0.46</td>
<td>-</td>
<td>low</td>
</tr>
</tbody>
</table>

Mobility in soil

- Soil/water partition coefficient (K_{oc}) : Not available

Other adverse effects
- No known significant effects or critical hazards.
Section 13. Disposal considerations

Disposal methods: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

<table>
<thead>
<tr>
<th>DOT Classification</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>Not regulated</td>
<td>Not regulated</td>
</tr>
<tr>
<td>UN proper shipping name</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
<td>No.</td>
</tr>
</tbody>
</table>

Additional information

Special precautions for user: Transport within user’s premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL and the IBC Code: Not available.

Section 15. Regulatory information

U.S. Federal regulations:

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs): Not listed

SARA 311/312 Classification: EYE IRRITATION - Category 2A

Composition/information on ingredients

<table>
<thead>
<tr>
<th>Name</th>
<th>%</th>
<th>Classification</th>
</tr>
</thead>
<tbody>
<tr>
<td>N-methyl-2-pyrrolidone</td>
<td>≥10 - ≤25</td>
<td>FLAMMABLE LIQUIDS - Category 4 EYE IRRITATION - Category 2A</td>
</tr>
</tbody>
</table>

SARA 313

<table>
<thead>
<tr>
<th>Product name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Form R - Reporting requirements</td>
<td>N-methyl-2-pyrrolidone</td>
<td>872-50-4</td>
</tr>
</tbody>
</table>

Date of issue/Date of revision: 7/13/2020  Date of previous issue: 7/13/2020  Version: 0.03
Section 15. Regulatory information

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

California Prop. 65

⚠️ WARNING: Reproductive Harm - www.P65Warnings.ca.gov.

Inventory list

CANADA INVENTORY (DSL) : All components are listed or exempted.

United States inventory (TSCA 8b) : All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

<table>
<thead>
<tr>
<th>Classification</th>
<th>Justification</th>
</tr>
</thead>
<tbody>
<tr>
<td>EYE IRRITATION - Category 2A</td>
<td>Calculation method</td>
</tr>
</tbody>
</table>

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

<table>
<thead>
<tr>
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</table>

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Version : 0.03
Section 16. Other information

Key to abbreviations:
- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- UN = United Nations

References:
- Not available

Notice to reader
To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.
Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.