

ESSENTIAL R6025

SELF CROSS-LINKING URETHANE / ACRYLIC POLYMER

R6025 uses our proprietary self cross-linking urethane/acrylic technology. It can be formulated to pass MFMA criteria for water-based wood finishes. These coatings exhibit outstanding durability and gloss retention because of the polycarbonate backbone in the polyurethane component of the polymer. It also can be formulated into topcoats for wood furniture and kitchen cabinets because of its excellent chemical and stain resistance properties.

KEY BENEFITS

- n-MP-free and APEO-free
- Outstanding gloss retention
- < 250 g/l VOC topcoats
- Exceptional chemical resistance
- Mar and scratch resistance

DISCLAIMER: The information and recommendations contained herein are based on data believed to be correct. The information is offered solely for the customer's consideration, investigation and verification because of numerous factors beyond our control affecting the results of the use of products, Essential Industries, INC. makes no warranty of any kind, expressed or implied, including those of merchantability and fitness for a particular purpose, other than that the product conforms to its applicable current standard specification. The manufacturer's only obligation shall be to replace such quantity of the product proven to be defective.

TYPICAL PROPERTIES*

Appearance	Translucent White to Tan
pH.....	8.0
Solids, % by Weight	33.0
Viscosity, cps @ 25°C	< 25
Density, lbs/gal	8.7
% VOC	3.7
Tg °C.....	23
Acid Number	26
Freeze/Thaw Stability ...	Passes 3 cycles
Konig Hardness (secs).....	149

*These values should not be interpreted as specifications.



The Spark of Innovation

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Starting Point Formulation ALQ028

Water-Based Clear Coating

MATERIALS	<u>POUNDS</u>
Essential R6025	830.00
Pre-blend water and solvents, then add slowly:	
Water	43.00
Ethylene Glycol Monobutyl Ether	27.00
Propylene Glycol	32.50
Ethylene Glycol	9.00
PE Wax Emulsion J91G35	17.00
Tributoxy Ethyl Phosphate	12.50
Tego® Twin 4100	1.00
Chemguard S550	1.00
Pre-blend water and defoamer:	
Water	22.90
Tego® Foamex 825	<u>4.10</u>
Total	1000.0

Formulation Attributes

Solids, % by Weight	29.44
pH	8.0
Viscosity	< 100 cps
Weight per Gallon	8.65
Calculated VOC (Excluding Water)	
Lbs./Gal.....	2.18
G/L	261.7

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Performance Information

Tests Performed on Aluminum Panels (1-Mil Dry Films)

Konig Hardness (Seconds) 1 Day, 7 Day 121, 149
Taber Abrasion (CS-10 wheels, 250 Cycles, 500g) 5.9 mg

Tests Performed on Maple Veneer (3 Coats, 1-Mil Dry Per Coat)

1 Hour Covered Spot Test

Water No Effect
50% Ethanol Slight swelling, fully recovered
70% IPA Slight swelling, fully recovered
Formula 409 Slight swelling, fully recovered
10% Ammonia Hydroxide Slight swelling, fully recovered
10% NaOH Slight swelling, fully recovered
5% HCl No Effect
5% Bleach No Effect

Boiling Water/Hot Ceramic Mug* No visual damage

*Boiling water is dripped on panel and ceramic mug containing water initially at 100 C is placed on top of water spot for 20 mins.