SAFETY DATA SHEET

Section 1. Identification

Product Name/Code : R5181
Product description : Self Cross-Linking Acrylic Emulsion
Product type : Liquid

Relevant identified uses of the substance or mixture and uses advised against
Not applicable

Supplier's details : Essential Polymers
28391 Essential Road
P.O. Box 12
Merton, WI  53089
Phone:  262-538-0091

Emergency telephone number (with hours of operation) : 800-843-6174 (24 Hours)

Section 2. Hazards identification

OSHA/HCS status : While this material is not considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200), this MSDS contains valuable information critical to the safe handling and proper use of the product. This MSDS should be retained and available for employees and other users of this product.

Classification of the substance or mixture : Not classified.

GHS label elements
Signal word : No signal word.
Hazard statements : No known significant effects or critical hazards.

Precautionary statements
General : Read label before use. Keep out of reach of children. If medical advice is needed, have product container or label at hand.
Prevention : Not applicable
Response : Not applicable
Storage : Not applicable
Disposal : Not applicable

Hazards not otherwise classified : None known.
Section 3. Composition/information on ingredients

Substance/mixture: Mixture
Other means of identification: Not available

CAS number/other identifiers
CAS number: Not applicable

Any concentration shown as a range is to protect confidentiality or is due to batch variation.
There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
Inhalation: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur.
Skin contact: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
Ingestion: Wash out mouth with water. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed

Potential acute health effects
Eye contact: No known significant effects or critical hazards.
Inhalation: No known significant effects or critical hazards.
Skin contact: No known significant effects or critical hazards.
Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms
Eye contact: No specific data.
Inhalation: No specific data.
Skin contact: No specific data.
Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments: No specific treatment.
Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training.

See toxicological information (section 8)
Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical

Hazardous thermal decomposition products : In a fire or if heated, a pressure increase will occur and the container may burst.

No specific data.

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8).

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Date of issue/Date of revision : 12/5/2016  Date of previous issue : No previous validation  Version : 0.01
Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities:
Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits
None.

Appropriate engineering controls:
Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls:
Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures:
Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection:
Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection:
Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Body protection:
Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection:
Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection:
Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
### Section 9. Physical and chemical properties

**Appearance**

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color</td>
<td>Milky White</td>
</tr>
<tr>
<td>Odor</td>
<td>Bland</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>7.8</td>
</tr>
<tr>
<td>Melting point</td>
<td>0°C (32°F)</td>
</tr>
<tr>
<td>Boiling point</td>
<td>100°C (212°F)</td>
</tr>
<tr>
<td>Flash point</td>
<td>Closed cup: &gt;93.334°C (&gt;200°F)</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available</td>
</tr>
<tr>
<td>Lower and upper explosive (flammable) limits</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>&lt;4 kPa (&lt;30 mm Hg) [room temperature]</td>
</tr>
<tr>
<td>Vapor density</td>
<td>&lt;1 [Air = 1]</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>1.05 g/cm³</td>
</tr>
<tr>
<td>Solubility</td>
<td>Not available</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available</td>
</tr>
<tr>
<td>VOC content</td>
<td>&lt;0.25 lbs./gal.</td>
</tr>
</tbody>
</table>

VOCs are calculated following the requirements under 40 CFR, Part 59, Subpart C for Consumer Products and Subpart D for Architectural Coatings.

### Section 10. Stability and reactivity

**Reactivity**

No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability**

The product is stable.

**Possibility of hazardous reactions**

Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid**

No specific data.

**Incompatible materials**

No specific data.

**Hazardous decomposition products**

Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Section 11. Toxicological information

Information on toxicological effects

Acute toxicity
Not available

Irritation/Corrosion
Not available

Sensitization
Not available

Mutagenicity
Not available

Carcinogenicity
Not available

Reproductive toxicity
Not available

Teratogenicity
Not available

Specific target organ toxicity (single exposure)
Not available

Specific target organ toxicity (repeated exposure)
Not available

Aspiration hazard
Not available

Information on the likely routes of exposure

Potential acute health effects

Eye contact : No known significant effects or critical hazards.
Inhalation : No known significant effects or critical hazards.
Skin contact : No known significant effects or critical hazards.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.
Inhalation : No specific data.
Skin contact : No specific data.
Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available
Potential delayed effects : Not available

Long term exposure

Date of issue/Date of revision : 12/5/2016
Date of previous issue : No previous validation
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Section 11. Toxicological information

Potential immediate effects : Not available
Potential delayed effects : Not available
Potential chronic health effects

- General : No known significant effects or critical hazards.
- Carcinogenicity : No known significant effects or critical hazards.
- Mutagenicity : No known significant effects or critical hazards.
- Teratogenicity : No known significant effects or critical hazards.
- Developmental effects : No known significant effects or critical hazards.
- Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates
Not available

Section 12. Ecological information

Toxicity
Not available

Persistence and degradability
Not available

Bioaccumulative potential
Not available

Mobility in soil

- Soil/water partition coefficient ($K_{OC}$) : Not available

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods
The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Section 14. Transport information

<table>
<thead>
<tr>
<th>DOT Classification</th>
<th>IMDG</th>
<th>IATA</th>
</tr>
</thead>
<tbody>
<tr>
<td>UN number</td>
<td>Not regulated</td>
<td>Not regulated</td>
</tr>
<tr>
<td>UN proper shipping name</td>
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<td>-</td>
</tr>
<tr>
<td>Transport hazard class(es)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Packing group</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Environmental hazards</td>
<td>No.</td>
<td>No.</td>
</tr>
<tr>
<td>Additional information</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Special precautions for user: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code: Not available

Section 15. Regulatory information

U.S. Federal regulations: United States inventory (TSCA 8b): All components are listed or exempted.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs): Not listed

SARA 311/312 Classification: Not applicable

Composition/information on ingredients:
No products were found.

State regulations
International regulations
Canada inventory: Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

<table>
<thead>
<tr>
<th>Health</th>
<th>Flammability</th>
<th>Physical hazards</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>0</td>
<td>0</td>
</tr>
</tbody>
</table>

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Section 16. Other information

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)

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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

History

Date of printing: 12/5/2016
Date of issue/Date of revision: 12/5/2016
Date of previous issue: No previous validation

Key to abbreviations:
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
UN = United Nations

References: Not available

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.